to 65,000 psi (4,500 bar)

to 152,000 psi (10,500 bar

Ultra High Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

1

High Pressure

Medium Pressure Valves, Fittings and Tubing

» Pressures to 22,500 psi (1,550 bar)









MAXIMATOR has been designing and manufacturing high pressure equipment for more than thirty years and has a worldwide reputation for quality and reliability, backed by one of the best service organizations in the industry.

Medium Pressure Valves feature:

- Rising stem design.
- 316 L (1.4404) wetted parts and 17-4 PH Stem for excellent corrosion resistance.
- Metal-to-metal seating achieves bubble-tight shut-off, longer stem and seat life, greater durability for repeated open and close cycles.
- PTFE and carbon packing with metal back-up rings offers reliable stem to body sealing.
- Non-rotating stem prevents stem to seat galling.
- Stem sleeve and packing gland materials have been selected to achieve optimum thread cycle life and reduced handle torque.
 All stem sleeve threads are rolled, assuring smooth operation.
- Safety weep holes for all pressure connections and packing area.
- Six different valve body patterns, with choice of vee or regulating type stem tip.

MAXIMATOR offers a complete line of medium pressure valves, fittings, tubing, check valves, line filters, anti-vibration fittings and safety head assemblies. All medium pressure valves and fittings use the medium pressure style connection. This coned and threaded connection features orifice sizes to match the high flow characteristics of the medium pressure valve, fittings and tubing line.

Note: When selecting multiple items, the pressure rating would be that of the lowest rated component.

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High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar

Valve Actuators

to 21,000 psi (1,500 bar)

Ball Valves

Medium Pressure Valves

» Pressures to 22,500 psi (1,550 bar)



Medium pressure valves

Maximator Medium pressure valves with metal to metal seats have a high level of safety and reliability under adverse operating conditions. These valves may be used both with gases and liquids.

Traceability is ensured through extensively documented data (batch number, maximum pressure, material number, type designation). All medium pressure valves include glands and collars.

Ordering Information Typical catalog number: 21V4M071

21 V Valve Series	4M 0.D. Tube Size	07 Stem Type	1 Body Pattern	Options
21 V	4M – 1/4"	07 – VEE stem	1 – two-way straight	Extreme
	6M – 3/8"	08 - REGULATING stem*	2 – two-way angle	temperature
	9M – 9/16"	87 – VEE stem with replaceable seat	3 – three-way, two on pressure	option, see
	12M – 3/4"	88 - REGULATING stem with replaceable seat*	4 – three-way, one on pressure	information
	16M – 1"		5 - three-way, two-stem manifold	below.

Options for Medium pressure valves

Special Designs for Extreme Temperatures

Standard valves are supplied with Teflon / Carbon packing and may be operated to 450°F (230°C). High temperature packing and / or extended stuffing box are available for service from -423°F to 1200°F (-252°C to 650°C) by adding the following suffixes to catalog order number.

 TG – standard valve with teflon glass packing to 600°F (315°C).

- GY standard valve with graphite braided yarn packing to 800°F (425°C).
- HT extended stuffing box valve with graphite braided yarn packing to 1200°F (650°C).
- **B** standard valve with cryogenic trim materials and Teflon packing to -100°F (-73°C).
- LT extended stuffing box valve with teflon packing and cryogenic trim materials to -423°F (-252°C).

O.D. Size in. (mm)	Connec- tion Type	Orifice Size in. (mm)	Rated Cv**	Pressure Rating @ R.T. psi (bar)***
1/4 (6.35)	4MF	0.125 (3.2)	0.31	22,500 (1,550)
3/8 (9.53)	6MF	0.219 (5.6)	0.75	22,500 (1,550)
9/16 (14.29) 9MF	0.312 (7.9)	1.30	22,500 (1,550)
3/4 (19.05) 12MF	0.438 (11.1)	2.50	22,500 (1,550)
1 (25.4)	16MF	0.562 (14.3)	4.40	22,500 (1,550)

Consult your MAXIMATOR representative for **repair kits** and valve bodies. Refer to the Tools and Installation section for proper maintenance procedures.

- * tapered tip for regulating and shut-off
- ** Cv values shown are for 2-way straight pattern vee stem valves. For 2-way angle patterns, increase the Cv value by 50%. For Flow coefficient reference curves, please refer to chapter Technical Informations.
- *** See page 2 in the Technical Section for Pressure/Temperature Rating Chart.

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High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Valve Actuators

to 21,000 psi (1,500 bar)

Ball Valves

Valve Pattern	Catalog	Stem	O.D.	Orifice				Dimen	sions in	. (mm)					Valve	Block
	Number	Туре	Tube in.	in. (mm)	A	В	С	D	E	F	н	ı	J	К	Panel Hole	Thick- ness
2-Way Straight																
A	21V4M071 21V4M081	Vee Reg	1/4	0.106 (2.7)	4.61 (117)	2.01 (51)	1.62 (41.1)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.19 (30.2)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
	21V6M071 21V6M081	Vee Reg	3/8	0.201 (5.1)	4.61 (117)	2.01 (51)	1.62 (41.1)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.19 (30.2)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
	21V9M071 21V9M081	Vee Reg	9/16	0.307 (7.8)	5.87 (149)	2.88 (73.2)	2.38 (60.5)	0.37 (9.5)	0.45 (11.5)	1.38 (35)	3.94 (100)	1.75 (44.5)	2.50 (63.5)		1.00 (25.4)	1.02 (25.9)
 -`-	21V12M071 21V12M081	Vee Reg	3/4	0.438 (11.1)	7.05 (179)	3.74 (95)	3.00 (76)	0.43 (11)	0.63 (16)	1.76 (44.7)	10.31 (262)	2.25 (57.2)	3.00 (76)		1.25 (31.8)	1.38 (35)
	21V16M071 21V16M081	Vee Reg	1	0.562 (14.3)	8.98 (228)	4.65 (118)	3.75 (95.3)	0.53 (13.5)	1.13 (28.7)	2.50 (63.5)	10.31 (262)	2.81 (71.4)	4.13 (105)		1.62 (41.1)	1.77 (45)
2-Way Angle																
A B J W	21V4M072 21V4M082	Vee Reg	1/4	0.106 (2.7)	5.00 (127)	2.43 (61.7)	1.19 (30.2)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
	21V6M072 21V6M082	Vee Reg	3/8	0.201 (5.1)	5.00 (127)	2.43 (61.7)	1.19 (30.2)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
υ υ υ υ υ υ υ υ υ υ	21V9M072 21V9M082	Vee Reg	9/16	0.307 (7.8)	6.36 (161.5)	3.38 (85.9)	1.75 (44.5)	0.37 (9.5)	0.45 (11.5)	1.38 (35)	3.94 (100)	1.25 (31.8)	2.50 (63.5)		1.00 (25.4)	1.02 (25.9)
	21V12M072 21V12M082	Vee Reg	3/4	0.438 (11.1)	7.56 (192)	4.25 (108)	2.25 (57.2)	0.43 (11)	0.63 (16)	1.76 (44.7)	10.31 (262)	1.50 (38)	3.00 (76)		1.25 (31.8)	1.38 (35)
	21V16M072 21V16M082	Vee Reg	1	0.562 (14.3)	9.45 (240)	5.12 (130)	2.81 (71.4)	0.53 (13.5)	1.13 (28.7)	2.50 (63.5)	10.31 (262)	2.07 (52.5)	4.13 (105)		1.62 (41.1)	1.77 (45)
3-Way / 2 on Pressure																
A	21V4M073 21V4M083	Vee Reg	1/4	0.106 (2.7)	5.20 (132)	2.62 (66.5)	1.62 (41.1)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)	1.19 (30.2)	0.75 (19.1)	0.79 (20.1)
	21V6M073 21V6M083	Vee Reg	3/8	0.201 (5.1)	5.20 (132)	2.62 (66.5)	1.62 (41.1)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)	1.19 (30.2)	0.75 (19.1)	0.79 (20.1)
++	21V9M073 21V9M083	Vee Reg	9/16	0.307 (7.8)	6.60 (167.6)	3.62 (92)	2.38 (60.5)	0.37 (9.5)	0.45 (11.5)	1.38 (35)	3.94 (100)	1.25 (31.8)	2.50 (63.5)	1.75 (44.5)	1.00 (25.4)	1.02 (25.9)
2	21V12M073 21V12M083	Vee Reg	3/4	0.438 (11.1)	7.97 (201)	4.63 (117.5)	3.00 (76)	0.43 (11)	0.63 (16)	1.76 (44.7)	10.31 (262)	1.50 (38)	3.00 (76)	2.25 (57.2)	1.25 (31.8)	1.38 (35)
	21V16M073 21V16M083	Vee Reg	1	0.562 (14.3)	10.20 (259)	5.87 (149)	3.75 (95.3)	0.53 (13.5)	1.13 (28.7)	2.50 (63.5)	10.31 (262)	2.07 (52.5)	4.13 (105)	2.81 (71.4)	1.62 (41.1)	1.77 (45)

G - Panel mounting screw thread size 10-24 UNC (screw included). All dimensions are for reference only and are subject to change.

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Medium Pressure Valves

» Pressures to 22,500 psi (1,550 bar)

Valve Pattern	Catalog	Stem	0.D.	Orifice				Dimen	sions in	. (mm)					Valve	Block
	Number	Туре	Tube in.	in. (mm)	A	В	С	D	E	F	н	1	J	К	Panel Hole	Thick- ness
3-Way / 1 on Pressure													_			
A B A	21V4M074 21V4M084	Vee Reg	1/4	0.106 (2.7)	5.00 (127)	2.43 (61.7)	1.19 (30.2)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
	21V6M074 21V6M084	Vee Reg	3/8	0.201 (5.1)	5.00 (127)	2.43 (61.7)	1.19 (30.2)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
	21V9M074 21V9M084	Vee Reg	9/16	0.307 (7.8)	6.34 (161)	3.38 (85.9)	1.75 (44.5)	0.37 (9.5)	0.45 (11.5)	1.38 (35)	3.94 (100)	1.25 (31.8)	2.50 (63.5)		1.00 (25.4)	1.02 (25.9)
	21V12M074 21V12M084	Vee Reg	3/4	0.438 (11.1)	7.56 (192)	4.25 (108)	2.25 (57.2)	0.43 (11)	0.63 (16)	1.76 (44.7)	10.31 (262)	1.50 (38)	3.00 (76)		1.25 (31.8)	1.38 (35)
	21V16M074 21V16M084	Vee Reg	1	0.562 (14.3)	9.53 (242)	5.20 (132)	2.81 (71.4)	0.53 (13.5)	1.13 (28.7)	2.50 (63.5)	10.31 (262)	2.07 (52.5)	4.13 (105)		1.62 (41.1)	1.77 (45)
3-Way / 2-Stem Manifold		Ü														
	21V4M075 21V4M085	Vee Reg	1/4	0.106 (2.7)	8.54 (217)	3.39 (86)	1.19 (43)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)	1.19 (30.2)	0.75 (19.1)	0.79 (20.1)
	21V6M075 21V6M085	Vee Reg	3/8	0.201 (5.1)	8.54 (217)	3.39 (86)	1.19 (43)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)	1.19 (30.2)	0.75 (19.1)	0.79 (20.1)
	21V9M075 21V9M085	Vee Reg	9/16	0.307 (7.8)	11.1 (282)	5.12 (130)	2.56 (65)	0.37 (9.5)	0.45 (11.5)	1.38 (35)	3.94 (100)	1.25 (31.8)	2.50 (63.5)	1.75 (44.5)	1.00 (25.4)	1.02 (25.9)
	21V12M075 21V12M085	Vee Reg	3/4	0.438 (11.1)	13.07 (332)	6.50 (165)	3.25 (82.5)	0.43 (11)	0.63 (16)	1.76 (44.7)	10.31 (262)	1.50 (38)	3.00 (76)	2.25 (57.2)	1.25 (31.8)	1.38 (35)
	21V16M075 21V16M085	Vee Reg	1	0.562 (14.3)	16.18 (411)	7.52 (191)	3.76 (95.5)	0.53 (13.5)	1.13 (28.7)	2.50 (63.5)	10.31 (262)	2.07 (52.5)	4.13 (105)	2.81 (71.4)	1.62 (41.1)	1.77 (45)
2-Way Angle / Replaceable	e Seat															
B A 9 9 10 10 10 10 10 10 10 10 10 10 10 10 10	21V4M872 21V4M882	Vee Reg	1/4	0.106 (2.7)	4.84 (123)	2.25 (57.2)	1.19 (30.2)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
	21V6M872 21V6M882	Vee Reg	3/8	0.201 (5.1)	4.84 (123)	2.25 (57.2)	1.19 (30.2)	0.22 (5.6)	0.37 (9.5)	1.24 (31.5)	2.95 (75)	1.00 (25.4)	2.01 (51)		0.75 (19.1)	0.79 (20.1)
c c	21V9M872 21V9M882	Vee Reg	9/16	0.307 (7.8)	6.65 (169)	3.21 (81.5)	1.75 (44.5)	0.37 (9.5)	0.45 (11.5)	1.38 (35)	3.94 (100)	1.25 (31.8)	2.50 (63.5)		1.00 (25.4)	1.02 (25.9)
	21V12M872 21V12M882	Vee Reg	3/4	0.438 (11.1)	7.56 (192)	4.25 (108)	2.25 (57.2)	0.43 (11)	0.63 (16)	1.76 (44.7)	10.31 (262)	1.50 (38)	3.00 (76)		1.25 (31.8)	1.38 (35)
	21V16M872 21V16M882	Vee Reg	1	0.562 (14.3)	9.57 (243)	5.25 (133.3)	2.81 (71.4)	0.53 (13.5)	1.13 (28.7)	2.50 (63.5)	10.31 (262)	2.07 (52.5)	4.13 (105)		1.62 (41.1)	1.77 (45)

G - Panel mounting screw thread size 10-24 UNC (screw included). All dimensions are for reference only and are subject to change.

to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

High Pressure

Medium Pressure

Valve Actuators

to 21,000 psi (1,500 bar)

Ball Valves

Double Block and Bleed Needle Valves

» Pressures to 22,500 psi (1,550 bar)



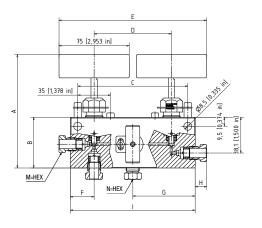
Ordering Information Typical catalog number: 21DBBNV4M4P

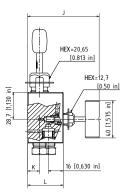
21 DBBNV Valve Series	4M Connection	4P Vent Connection
21 DBBNV	4M – 1/4"	4P – 1/4" NPT
	6M – 3/8"	6P – 3/8" NPT
	9M – 9/16"	8P – 1/2"NPT
	9H – 9/16"	4M – 1/4"

Double Block and Bleed Needle Valves

Maximator series DBBNV Double Block and Bleed Needle Valves with metal to metal seats have a high level of safety and reliability under adverse operating conditions. Double Block and Bleed Needle Valves are three stem manifold valves designed for blocking and bleeding in test and pressure monitoring applications as well as for chemical injection or drain line isolation up to 22,500 psi (1,550 bar).

Due to the standard valve packing and Vee stem design, Maximator double block and bleed needle valves are very compact and easy to use. In addition, manifold style valves reduce the number of fittings and space required for installation.





Catalog Number	Stem Type	O.D. Tube	Orifice in.						Di	mensior	ns in. (m	m)					
	Туре	in.	(mm)	A	В	С	D	E	F	G	н	ı	J	K	L	М	N
21DBBNV4M	Vee	1/4	0.11 (2.7)	4.882 (124)	2.13 (54.1)	4.63 (117.6)	3.252 (82.6)	6.205 (157.6)	1.00 (25.4)	2.626 (66.7)	0.378 (9.6)	5.252 (133.4)	3.012 (76.5)	0.50 (12.7)	1.50 (38.1)	0.50 (12.7)	0.50 (12.7)
21DBBNV4M4P	Vee	1/4	0.11 (2.7)	4.882 (124)	2.13 (54.1)	4.63 (117.6)	3.252 (82.6)	6.205 (157.6)	1.00 (25.4)	2.626 (66.7)	0.378 (9.6)	5.252 (133.4)	3.012 (76.5)	0.50 (12.7)	1.50 (38.1)	0.50 (12.7)	
21DBBNV6M	Vee	3/8	0.11 (2.7)	4.776 (121.3)	2.13 (54.1)	4.63 (117.6)	3.252 (82.6)	6.205 (157.6)	1.00 (25.4)	2.626 (66.7)	0.48 (12.2)	5.252 (133.4)	3.012 (76.5)	0.50 (12.7)	1.50 (38.1)	0.625 (15.88)	0.625 (15.88)
21DBBNV6M6P	Vee	3/8	0.11 (2.7)	4.776 (121.3)	2.13 (54.1)	4.63 (117.6)	3.252 (82.6)	6.205 (157.6)	1.00 (25.4)	2.626 (66.7)	0.48 (12.2)	5.252 (133.4)	3.012 (76.5)	0.50 (12.7)	1.50 (38.1)	0.625 (15.88)	
21DBBNV9M	Vee	9/16	0.11 (2.7)	5.646 (143.4)	3.00 (76.2)	4.638 (117.8)	3.26 (82.8)	6.213 (157.8)	1.311 (33.3)	2.941 (74.7)	0.63 (16)	5.882 (149.4)	3.283 (83.4)	0.752 (19.1)	1.772 (45)	0.937 (23.8)	0.937 (23.8)
21DBBNV9M8P	Vee	9/16	0.11 (2.7)	5.646 (143.4)	3.00 (76.2)	4.638 (117.8)	3.26 (82.8)	6.213 (157.8)	1.311 (33.3)	2.941 (74.7)	0.63 (16)	5.882 (149.4)	3.283 (83.4)	0.752 (19.1)	1.772 (45)	0.937 (23.8)	
21DBBNV9H4M	Vee	9/16	0.11 (2.7)	5.646 (143.4)	3.00 (76.2)	4.638 (117.8)	3.26 (82.8)	6.213 (157.8)	1.311 (33.3)	2.941 (74.7)	0.941 (23.9)	5.882 (149.4)	3.283 (83.4)	0.752 (19.1)	1.772 (45)	1.187 (30.16)	0.50 (12.7)

Panel mounting screw thread size 10-24 UNC (screw included).

A - Stem in closed position.

All dimensions are for reference only and are subject to change.

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to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

High Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Medium Pressure Fittings

» Pressures to 22,500 psi (1,550 bar)

Medium pressure fittings

Maximator medium pressure fittings are designed with the large orifice for use with the 21V series medium pressure valves and medium pressure tubing. All medium pressure fittings have coned and threaded type connections. Mounting holes are standard on all elbows, tees and crosses.



	Gland	Collar	Plug	Tubing Cap
Tubing Size in. (mm)				
1/4 (6.35)	21G4M	21C4M	21P4M	21TC4M
3/8 (9.53)	21G6M	21C6M	21P6M	21TC6M
9/16 (14.29)	21G9M	21C9M	21P9M	21TC9M
3/4 (19.05)	21G12M	21C12M	21P12M	21TC12M
1 (25.4)	21G16M	21C16M	21P16M	21TC16M

Connection Components

All medium pressure fittings are supplied with glands and collars. Refer to the adjacent chart for ordering any of the connection components individually. When using the plug, the collar is not needed.

Fitting Pattern	Catalog Number	Connection	O.D. Tube	Orifice in.	Dimensions in. (mm)							Block Thick-
	Number	in.	(mm)		A	В	С	D	E	F	G	ness
Elbow												
A F	21L4M	4MF	1/4	0.106 (2.7)	0.75 (19.1)	1.10 (28)	1.54 (39.1)	0.75 (19.1)	0.49 (12.5)	0.49 (12.5)	0.22 (5.6)	0.63 (16)
S C C	21L6M	6MF	3/8	0.201 (5.1)	1.00 (25.4)	1.38 (35)	2.00 (50.8)	1.00 (25.4)	0.63 (16)	0.63 (16)	0.26 (6.6)	0.79 (20.1)
	21L9M	9MF	9/16	0.307 (7.8)	1.25 (31.8)	1.75 (44.5)	2.50 (63.5)	1.25 (31.8)	0.84 (21.3)	0.84 (21.3)	0.33 (8.4)	1.02 (25.9)
	21L12M	12MF	3/4	0.438 (11.1)	1.50 (38.1)	2.25 (57.2)	3.00 (76)	1.50 (38.1)	1.00 (25.4)	1.00 (25.4)	0.35 (8.9)	1.38 (35)
	21L16M	16MF	1	0.562 (14.3)	2.06 (52.3)	3.00 (76)	4.13 (105)	2.06 (52.3)	1.38 (35)	1.38 (35)	0.53 (13.5)	1.77 (45)
Tee												
F	21T4M	4MF	1/4	0.106 (2.7)	0.75 (19.1)	1.10 (28)	1.54 (39.1)	0.75 (19.1)	0.49 (12.5)	0.49 (12.5)	0.22 (5.6)	0.63 (16)
	21T6M	6MF	3/8	0.201 (5.1)	1.00 (25.4)	1.38 (35)	2.00 (50.8)	1.00 (25.4)	0.63 (16)	0.63 (16)	0.26 (6.6)	0.79 (20.1)
A	21T9M	9MF	9/16	0.307 (7.8)	1.25 (31.8)	1.75 (44.5)	2.50 (63.5)	1.25 (31.8)	0.84 (21.3)	0.84 (21.3)	0.33 (8.4)	1.02 (25.9)
C	21T12M	12MF	3/4	0.438 (11.1)	1.50 (38.1)	2.25 (57.2)	3.00 (76)	1.50 (38.1)	1.00 (25.4)	1.00 (25.4)	0.35 (8.9)	1.38 (35)
	21T16M	16MF	1	0.562 (14.3)	2.06 (52.3)	3.00 (76)	4.13 (105)	2.06 (52.3)	1.38 (35)	1.38 (35)	0.53 (13.5)	1.77 (45)

See page 2 in the Technical Section for pressure/temperature rating chart. All dimensions are for reference only and are subject to change.

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Medium Pressure Fittings

» Pressures to 22,500 psi (1,550 bar)

Fitting Pattern	Catalog Number	Connection Type	O.D. Tube	Orifice in.			Dimens	sions in. (n	nm)			Block Thick-			
	Humbor	1,400	Size in.	(mm)	A	В	C	D	E	F	G	ness			
Cross															
go F	21X4M	4MF	1/4	0.106 (2.7)	0.77 (19.5)	1.54 (39.1)	1.54 (39.1)	0.77 (19.5)	0.49 (12.5)	0.98 (25)	0.22 (5.6)	0.63 (16)			
	21X6M	6MF	3/8	0.201 (5.1)	1.00 (25.4)	2.00 (50.8)	2.00 (50.8)	1.00 (25.4)	0.63 (16)	1.26 (32)	0.26 (6.6)	0.79 (20.1)			
	21X9M	9MF	9/16	0.307 (7.8)	1.25 (31.8)	2.50 (63.5)	2.50 (63.5)	1.25 (31.8)	0.84 (21.3)	1.67 (42.6)	0.33 (8.4)	1.02 (25.9)			
<u> </u>	21X12M	12MF	3/4	0.438 (11.1)	1.50 (38.1)	3.00 (76)	3.00 (76)	1.50 (38.1)	1.00 (25.4)	2.00 (50.8)	0.35 (8.9)	1.38 (35)			
	21X16M	16MF	1	0.562 (14.3)	2.06 (52.3)	4.13 (105)	4.13 (105)	2.06 (52.3)	1.38 (35)	2.76 (70)	0.53 (13.5)	1.77 (45)			
Straight Coupling / Union	Coupling														
	21F4M 21UF4M	4MF	1/4	0.106 (2.7)	1.62 (41.1)	0.69 (17.5)			Straight Cou						
A	21F6M 21UF6M	6MF	3/8	0.201 (5.1)	1.75 (44.5)	0.88 (22.3)			Straight Cou						
Straight Coupling	21F9M 21UF9M	9MF	9/16	0.307 (7.8)	2.12 (53.8)	1.06 (27)			Straight Cou		oling				
<u> </u>	21F12M 21UF12M	12MF	3/4	0.438 (11.1)	2.50 (63.5)	1.44 (36.5)			Straight Cou						
A Union Coupling	21F16M 21UF16M	16MF	1	0.562 (14.3)	3.50 (88.9)	2.00 (50.8)			Straight Cou						
Bulkhead Coupling															
-E mox.	21BF4M	4MF	1/4	0.106 (2.7)	1.88 (47.8)	1.06 (27)	1.06 (27)	0.81 (20.6)	0.67 (17)						
D panel hole	21BF6M	6MF	3/8	0.201 (5.1)	2.01 (51)	1.06 (27)	1.06 (27)	0.94 (23.9)	0.39 (9.9)						
A	21BF9M	9MF	9/16	0.307 (7.8)	2.38 (60.5)	1.44 (36.5)	1.44 (36.5)	1.12 (28.5)	0.39 (9.9)						
	21BF12M	12MF	3/4	0.438 (11.1)	2.81 (71.4)	1.62 (41.3)	1.62 (41.3)	1.37 (34.8)	0.47 (11.9)						
	21BF16M	16MF	1	0.562 (14.3)	3.54 (89.9)	2.00 (50.8)	2.00 (50.8)	1.68 (42.6)	0.51 (13)						
Manifold Block															
- c	21MB64M	4MF	1/4	0.106 (2.7)	3.39 (86)	1.54 (39.1)	2.6 (66)	0.22 (5.5)	0.28 (7)	3.11 (79)	0.77 (19.5)	0.63 (16)			
	21MB66M	6MF	3/8	0.201 (5.1)	3.39 (86)	2.00 (50,8)	2.38 (60.5)	0.26 (6.5)	0.37 (9.5)	3.01 (76.5)	1.00 (25.5)	0.79 (20.1)			
	21MB69M	9MF	9/16	0.307 (7.8)	5.12 (130)	2.50 (63.5)	3.86 (98)	0.33 (8.5)	0.41 (10.5)	4.7 (119.5)	1.25 (31.75)	1.02 (25.9)			
F	21MB612M	12MF	3/4	0.438 (11.1)	6.50 (165)	3.00 (76)	5.00 (127)	0.35 (9)	0.49 (12.5)	6.00 (152.5)	1.5 (38)	1.38 (35)			
-1	21MB616M	16MF	1	0.562 (14.3)	7.25 (191)	4.13 (105)	5.45 (138,5)	0.53 (13.5)	0.69 (17.5)	6.83 (173.5)	2.07 (52.5)	1.77 (45)			

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High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Anti-Vibration Collet Gland Assembly

» Pressures to 22,500 psi (1,550 bar)

Anti-vibration collet gland assemblies

Maximator anti-vibration collet gland assemblies are for use in applications where there could be extreme external mechanical vibrations or shock in tubing lines. These collet gland assemblies are interchangeable with the standard medium pressure coned and threaded tube connections.

In a normal coned and threaded tube connection, any external mechanical loading on the tubing lines, valves or fittings would be concentrated on the first thread of the tube. This can cause failure of the tube at this thinner cross-section. The anti-vibration collet gland assembly grips the tube behind the connection, supporting the tube at the full cross-section and straight area, moving the loading away from the threaded area.

The back part of the assembly has a gland nut that, when tightened properly, compresses a split collet on the tube, providing the beneficial gripping action. All anti-vibration collet gland assemblies come with a Molybdenum Disulfide Coating to guard against galling of the stainless components.



Gland Pattern	Catalog	Part	O.D. Tubing		Dimensions in. (mm)		
	Number		Size in.	A	B (Hex.)	C (Hex.)	
	21AVA4M	Complete Assembly					
	21AVB4M	Collet Body	1/4	1.27	0.50	0.62	
C	21AVC4M	Slotted Collet	1/4	(32.2)	(12,7)	(15.7)	
	21AVG4M	Gland Nut					
	21AVA6M	Complete Assembly					
ļ ļ	21AVB6M	Collet Body	3/8	1.54	0.62	0.81	
	21AVC6M	Slotted Collet	3/0	(39.1)	(15.7)	(20.6)	
	21AVG6M	Gland Nut					
	21AVA9M	Complete Assembly					
	21AVB9M	Collet Body	9/16	1.82	0.94	0.94	
	21AVC9M	Slotted Collet	3/10	(46.2)	(23.9)	(23.9)	
	21AVG9M	Gland Nut					
	21AVA12M	Complete Assembly					
	21AVB12M	Collet Body	3/4	2.01	1.19	1.25	
	21AVC12M	Slotted Collet	0/4	(51)	(30.2)	(31.8)	
i	21AVG12M	Gland Nut					
B	21AVA16M	Complete Assembly					
<u>~</u> ►	21AVB16M Collet Body		1	2.44	1.38	1.50	
I I	21AVC16M	Slotted Collet	,	(62)	(35)	(38.1)	
	21AVG16M	Gland Nut					

All dimensions are for reference only and are subject to change.

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Medium Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

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Check Valves

» Pressures to 22,500 psi (1,550 bar)

O-Ring Check Valves

Maximator O-Ring Check Valves provide high quality directional flow control and tight shut-off for liquids and gases. All check valves are supplied with glands and collars. These check valves are not to be used as a relief device. The opening pressure of the O-Ring Check Valves is approx. 20 psi (1.5 bar).

» Materials:

Body, cover, poppet, cover gland: 316 stainless steel

Spring: 300 series stainless steel

O-ring: FKM "A" [-4°F to 392°F(-20°C to 200°C)]



Valve Pattern	Catalog Number	Connection Type	Pressure Rating	Orifice in. (mm)	Rated (Cv)	Dimer in. (m	n)
0-Ring Check Valves			psi (bar)			A (Hex.)	В
o rung oncox varves							
	210C4M	4MF	22,500 (1,550)	0.106 (2.7)	0.28	0.88 (22.3)	2.91 (73.9)
В	210C6M	6MF	22,500 (1,550)	0.201 (5.1)	0.84	1.06 (27)	3.31 (84.1)
	210C9M	9MF	22,500 (1,550)	0.307 (7.8)	2.30	1.44 (36.5)	4.29 (109)
	210C12M	12MF	22,500 (1,550)	0.438 (11.1)	4.70	2.00 (50.8)	5.46 (138.7)
	210C16M	16MF	22,500 (1,550)	0.562 (14.3)	7.40	2.00 (50.8)	6.57 (166.9)

CAUTION: FREQUENT INSPECTIONS of O-Rings are necessary to ensure proper service of the check valve.

O-Rings have shown satisfactory service life in testing, however different service conditions may lead to variations in cycle and shelf life.

All dimensions are for reference only and subject to change.

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Medium Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Check Valves

» Pressures to 22,500 psi (1,550 bar)

Ball Check Valves

Ball Check Valves prevent reverse flow where bubble tight shut-off is not mandatory. These check valves are designed with a ball cradled floating poppet to assure positive inline seating. This poppet design allows full flow around the ball to minimize pressure drop. Check valves are rated to 660°F (350°C). All check valves are supplied with glands and collars. These check valves are not to be used as a relief device. The opening pressure of the Ball Check Valves is approx. 20 psi (1.5 bar).



» Materials:

Body, cover, poppet, cover gland: 316L series stainless steel Ball and spring: 300 series stainless steel.

Valve Pattern	Catalog Number	Connection Type	ection Pressure Orifice Rating in. (mm) psi (bar)		Rated (Cv)	Dimen in. (ı A (Hex.)	
Ball Check Valves							
	21BC4M	4MF	22,500 (1,550)	0.106 (2.7)	0.28	0.88 (22.3)	2.91 (73.9)
В	21BC6M	6MF	22,500 (1,550)	0.201 (5.1)	0.84	1.06 (27)	3.31 (84.1)
	21BC9M	9MF	22,500 (1,550)	0.307 (7.8)	2.30	1.44 (36.5)	4.29 (109)
	21BC12M	12MF	22,500 (1,550)	0.438 (11.1)	4.70	2.00 (50.8)	5.46 (138.7)
	21BC16M	16MF	22,500 (1,550)	0.562 (14.3)	7.40	2.00 (50.8)	6.57 (166.9)

All dimensions are for reference only and subject to change.

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar

Medium Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Line Filters

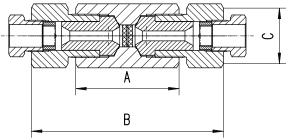
» Pressures to 22,500 psi (1,550 bar)

Dual-Disc Line Filters

Maximator Dual-Disc Line Fillters are used to filter process fluids in high pressure systems. This design helps remove the large particles first through a coarse primary disc, which then allows a secondary disc to provide a smaller micron filtration. These filter elements are designed to withstand pressure surges without cracking, flaking, or rupturing. Filter elements come standard in the following micron sizes: 5/8, 8/30, 30/56 (secondary/primary). Filters are rated for temperatures -423°F to 660°F (-252°C to 350°C). All line filters come with glands and collars.

» Materials:

Body, cover, cover gland: 316L series stainless steel Element: 316 stainless steel

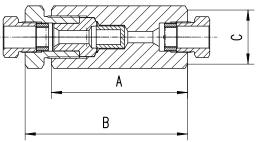


Cup-Type Line Filters

Maximator Cup-Type Line Filters are used when maximum filtration surface area and a single micron size element is preferred. This design increases the filter area as much as 6 times the area of the disc type filter, and will permit higher flow rates with a lower pressure drop, and longer intervals between element changes. Filter elements come standard in 5, 30, or 56 micron sizes and are easily replaced. Filters are rated for temperatures -423°F to 660°F (-252°C to 350°C). All line filters come with glands and collars.

» Materials:

Body, cover, cover gland: 316L series stainless steel Element: 316 stainless steel



Catalog Number	Pressure	Orifice	 Micron Size	Connection	Filter Element	Dimensions in. (mm)				
Catalog Number	Rating psi (bar)	in. (mm)	MICTOR SIZE	Туре	Area in. ² (mm) ²	A				
Dual-Disc Line Filters										
21DF9M - 5/8	00 500	0.005	5/8		0.05	0.00	4.00	4.44		
21DF9M - 8/30	22,500 (1,550)	0.265	8/30	9MF	0.25 (160)	2.68	4.96	1.44 (36.5)		
21DF9M - 30/56	(1,550)	(6.5)	30/56		(100)	(68.1)	(126)	(30.3)		
Cup-Type Line Filters										
21CF4M-5	22 500	0.106	5	4MF	0.82	2.38 (60.5)	2.87 (72.9)	0.88		
21CF4M-30	22,500 (1,550)	(2.7)	30		(530)			(22.3)		
21CF4M-56	(1,550)		56		(330)	(00.5)	(12.5)	(22.3)		
21CF6M-5	22,500	0.201 (5.1)	5	6MF	0.82	2.83	3.35	1.06		
21CF6M-30	(1,550)		30		(530)	(71.8)	(85.1)	(27)		
21CF6M-56	(1,550)		56							
21CF9M-5	22,500	0.307	5		1.55	3.63	4.33	1.44		
21CF9M-30	(1,550)	(7.8)	30	9MF	(1,000)	(92.2)	4.33 (110)	(36.5)		
21CF9M-56	(1,550)	(7.0)	56		(1,000)	(32.2)	(110)	(50.5)		
21CF12M-5	22,500	0.438	5		6.14	5.75	6.57	2.00		
21CF12M-30	(1,550)	(11.1)	30	12MF	(3,960)	(146)	(166.9)	(50.8)		
21CF12M-56	(1,330)	(11.1)	56		(3,900)	(140)	(100.5)	(30.0)		
21CF16M-5	22,500	0.562	5		6.14	5.75	0.57	2.00		
21CF16M-30	(1,550)	0.562 (14.3)	30	16 M F	6.14 (3,960)	5.75 (146)	6.57 (166.9)	(50.8)		
21CF16M-56	(1,330)		56			(140)	(100.9)	(0.0)		

It is recommended that all fluids entering a high pressure system be thoroughly cleaned.

Maximator filters are designed to remove small amounts of process particles. Pressure differential should not exceed 1000 psi across the filter elements. All dimensions for reference only and are subject to change.

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High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Medium Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Angle Filters

» Pressures to 22,500 psi (1,550 bar)

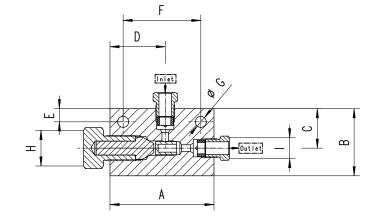
Angel Filters

Maximator Angle Filters are used to filter gases or liquids in high pressure systems. The filter elements can be easily changed in-situ. The special design allows the exchange of the filter element without the need to first disassemble the filter in front of the tubing. Filter elements are made of sintered material with pore sizes of 5 μm , 30 μm or 56 μm . Filters are rated for temperatures -423°F to 660°F (-252°C to 350°C). All angle filters come with glands and collars.

» Material:

Body, cover, cover gland: 316L series stainless steel

Element: 316 stainless steel



Catalog Number	Pressure	Orifice	Connection	Micron	Filter Ele-				Dime	nsions i	n. (mm)				Block
,	Rating psi (bar)	in. (mm)	Туре	Size	ment Areas in.² (mm²)	A	В	C	D	E	F	G	H (Hex.)	l (Hex.)	thick- ness
Angle Filter															
21AF4M-5				5											
21AF4M-30	22,500 (1,550)	0.106 (2.7)	4M	30	0.82 (530)	3.11 (79)	2.01 (51)	1.18 (30)	1.65 (42)	0.39 (10)	2.32 (59)	0.34 (8.5)	1.06 (27)	0.50 (12.7)	1.02 (26)
21AF4M-56				56	56										
21AF6M-5				5											
21AF6M-30	22,500 (1,550)	0.201 (5.1)	6M	30	0.82 (530)	3.11 (79)	2.01 (51)	1.18 (30)	1.65 (42)	0.39 (10)	2.32 (59)	0.34 (8.5)	1.06 (27)	0.50 (12.7)	1.02 (26)
21AF6M-56				56											
21AF9M-5				5	1.55 (1,000)	3.62 (92)	2.64 (67)				2.17 (55)	0.34 (8.5)	1.19 (30.2)	0.94 (23.8)	
21AF9M-30	22,500 (1,550)	0.307 (7.8)	9M	30											1.54 (39)
21AF9M-56				56											
21AF12M-5				5											
21AF12M-30	22,500 (1,550)	0.438 (11.1)	12M	30	6.14 (3,960)	5.71 (145)	3.54 (90)	2.3 (57.2)	2.44 (62)	0.39 (10)	4.92 (125)	0.34 (8.5)	2.00 (50.8)	1.19 (30.2)	2.25 (57.15)
21AF12M-56				56											
21AF16M-5				5											
21AF16M-30	22,500 (1,550)	0.562 (14.3)	16M	30	6.14 (3.960)	5.71 (145)	3.54 (90)	2.3 (57.2)	2.44 (62)	0.39 (10)	4.92 (125)	0.34 (8.5)	2.00 (50.8)	1.38 (34.9)	2.25 (57.15)
21AF16M-56				56											

It is recommended that all fluids entering a high pressure system be thoroughly cleaned.

Maximator filters are designed to remove small amounts of process particles. Pressure differential should not exceed 1000 psi across the filter elements. All dimensions for reference only and are subject to change.

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High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Medium Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

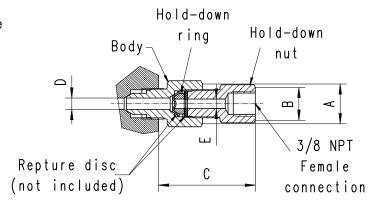
Safety Head Assembly

» Pressures to 22,500 psi (1,550 bar)

Safety head assemblies

Maximator safety head assemblies are used to provide over-pressure protection to high pressure systems. These safety head assemblies are to be used with the appropriate 1/4" angular rupture disc listed in the chart below.

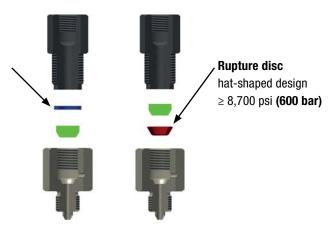




Safety Head Assembly	Fits Connection	Pressure Rating	Body Torque		Dimensio	ns in. (mm)		
Catalog Number without Disc	Туре	psi (bar)	ft - Ibs. (Nm)	A (Hex.)	B (Hex.)	C (LG.)	D (I.D.)	E (I.D.)
21SH4M	4MF	22,500 (1,550)	20 (30)	1,06 (27)	0.88 (22.3)	2.48 (63)	0.109 (2.8)	0.250 (6.3)
21SH6M	6MF	22,500 (1,550)	30 (40)	1,06 (27)	0.88 (22.3)	2.72 (69.1)	0.203 (5.1)	0.250 (6.3)
21SH9M	9MF	22,500 (1,550)	55 (75)	1,06 (27)	0.88 (22.3)	2.51 (63.7)	0.255 (6.5)	0.250 (6.3)
21SH12M	12MF	22,500 (1,550)	90 (120)	1,19 (30.2)	0.88 (22.3)	2.72 (69.1)	0.307 (7.8)	0.250 (6.3)
21SH16M	16MF	22,500 (1,550)	150 (200)	1.44 (36.6)	0.88 (22.3)	2.72 (69.1)	0.307 (7.8)	0.250 (6.3)

All dimensions for reference only and are subject of change





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Adapters and

to 22,500 psi (1,550 bar)

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Valve Actuators

to 21,000 psi (1,500 bar)

Ball Valves

1/4" Rupture discs

1/4" angular and flat seat rupture discs are designed to be used with the safety head assemblies that are shown on page 13. Minimum rupture disc pressure ratings should be at least 110% of system operating pressure. The standard material is stainless steel. The pressure ranges indicated in the table below are at room temperature (72°F). Other materials and pressure ranges are available upon request.

Catalog Number	Pressure range psi (bar)
RD-1000	970 - 1,060 (66.9 - 73.1)
RD-1200	1,164 - 1,272 (80.3 - 87.7)
RD-1500	1,455 - 1,590 (99.7 - 109.7)
RD-1750	1,697 - 1,855 (117 - 127.9)
RD-2000	1,940 - 2,120 (133.8 - 146.2)
RD-2500	2,425 - 2,650 (167.2 - 182.8)
RD-3000	2,910 - 3,180 (200.7 - 219.3)
RD-3500	3,395 - 3,710 (234.1 - 255.9)
RD-4000	3,880 - 4,240 (267.6 - 292.4)
RD-4500	4,365 - 4,770 (301 - 329)
RD-5000	4,850 - 5,300 (334.5 - 365.5)

Catalog Number	Pressure range psi (bar)
RD-5500	5,335 - 5,830 (367.9 - 402.1)
RD-6000	5,820 - 6,360 (401.4 - 438.6)
RD-6500	6,305 - 6,890 (434.8 - 475.2)
RD-7000	6,790 - 7,420 (468.3 - 511.7)
RD-7500	7,275 - 7,950 (501.7 - 548.3)
RD-8000	7,760 - 8,480 (535.2 - 584.8)
RD-8500	8,245 - 9,010 (568.6 - 621.4)
RD-9000	8,730 - 9,540 (602.1 - 657.9)
RD-9500	9,215 - 10,070 (635.5 - 694.5)
RD-10000	9,700 - 10,600 (669 - 731)
RD-11000	10,670 -11,660 (735.9 - 804.1)

Catalog Number	Pressure range psi (bar)
RD-12000	11,640 - 12,720 (802.8 - 877.2)
RD-13000	12,610 - 13,780 (869.7 - 950.3)
RD-14000	13,580 - 14,840 (936.6 - 1023.4)
RD-15000	14,550 - 15,900 (1,003.4 - 1,096.6)
RD-16000	15,520 - 16,960 (1,070.3 - 1,169.7)
RD-17000	16,490 - 18,020 (1,137.2 - 1,242.8)
RD-18000	17,460 - 19,080 (1,204.1 - 1,315.9)
RD-19000	18,430 - 20,140 (1,271 - 1,389)
RD-20000	19,400 - 21,200 (1,337.9 - 1,462.1)
RD-21000	20,370 - 22,260 (1,404.8 - 1,535.2)
RD-22000	21,340 - 23,320 (1,471.7 - 1,608.3)



Rupture Discs are individually packed and marked type plate.



to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

High Pressure

Medium Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

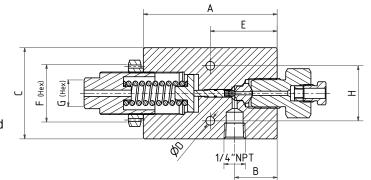
Relief Valves

» Pressures to 22,500 psi (1,550 bar)

Relief Valves

Maximator Medium Pressure Relief Valves with metal seat provide reliable venting of liquids for set pressure from 4,350 psi (300 bar) up to 22,500 psi (1,550 bar). The relief valves are intended to be used as an adjustable pressure relief device actuated by inlet static pressure having a gradual lift generally proportional to the increase in pressure over opening pressure.

All relief valves are ATEX (CE Ex II 2D/2G IIC c TX) approved, have a 1/4" NPT relief connection, are equipped with a replaceable seat and come with glands and collars.



Materials:

Body, double cone: 316 stainless steel Spring: 300 series stainless steel

O-ring: FKM "A" [-4°F to 392°F (-20°C to 200°C)]

Catalog Number	Pressure	Pressure Range	Orifice	Connection		Dimens	ions in. (n	nm)					Block
	Rating psi (bar)	min./max. psi (bar)	in. (mm)	Туре	A	В	C	D	E	F (Hex.)	G (Hex.)	н	thick- ness
17RV4M	17,000 (1,200)	4,350 / 17,000 (300 / 1,200)	0,08 (2.0)	4MF	3.35 (85)	1.06 (27)	2.64 (67)	0.22 (5.5)	1.67 (42.5)	1.44 (36.5)	0.67 (17)	1.38 (35)	1.54 (39)
17RV6M	17,000 (1,200)	4,350 / 17,000 (300 / 1,200)	0,08 (2.0)	6MF	3.35 (85)	1.06 (27)	2.64 (67)	0.22 (5.5)	1.67 (42.5)	1.44 (36.5)	0.67 (17)	1.38 (35)	1.54 (39)
21RV4M	22,500 (1,550)	14,500 / 22,500 (1,000 / 1,550)	0,08 (2.0)	4MF	3.35 (85)	1.06 (27)	2.64 (67)	0.22 (5.5)	1.67 (42.5)	1.44 (36.5)	0.67 (17)	1.38 (35)	1.54 (39)
21RV6M	22,500 (1,550)	14,500 / 22,500 (1,000 / 1,550)	0,08 (2.0)	6MF	3.35 (85)	1.06 (27)	2.64 (67)	0.22 (5.5)	1.67 (42.5)	1.44 (36.5)	0.67 (17)	1.38 (35)	1.54 (39)

All dimensions for reference only and are subject of change

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Medium Pressure

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Medium Pressure Tubing

» Pressures to 22,500 psi (1,550 bar)

Medium Pressure Tubing

Maximator offers a line of cold drawn thick wall tubing, with flow areas to compliment the large orifce medium pressure valves and fittings. This tubing is made under strict manufacturing and quality control standards and inspections, with dimensional tolerances to match the requirements of the medium pressure coned and threaded connections.

The standard materials are 304 and 316 stainless steels. Other materials may be provided on special request, depending on the specific material, diameters and lengths.

Tubing Tolerances

Normal Tubing Size in. (mm)	Tolerance O.D in. (mm)
1/4 (6.35)	0.248 / 0.243 (6.299 / 6.172)
3/8 (9.53)	0.370 / 0.365 (9.398 / 9.271)
9/16 (14.29)	0.557 / 0.552 (14.147 / 14.021)
3/4 (19.05)	0.745 / 0.740 (18.923 / 18.796)
1 (25.4)	0.995 / 0.990 (25.273 / 25.174)



Catalog Number	Tube	Fits	Tube Size	e in. (mm)		Working Pre	essure psi (bar)		
	Material	Connection Type	0.D.	I.D.	-325°F to 100°F (-198°C to 37°C)	200°F (93°C)	400°F (204°C)	600°F (315°C)	800°F (426°C)
21TU4M-316	316SS			0.109	22,500	18,900	17,430	15,960	15,120
21TU4M-304	304SS	4MF	1/4	(2.77)	(1,550)	(1,300)	(1,200)	(1,100)	(1,040)
21TU6M-316	316SS	6MF	3/8	0.203	22,500	18,900	17,430	15,960	15,120
21TU6M-304	304SS	OIVIF	3/0	(5.17)	(1,550)	(1,300)	(1,200)	(1,100)	(1,040)
21TU9M-316	316SS	9MF	9/16	0.312	22,500	18,900	17,430	15,960	15,120
21TU9M-304	304SS	SIVIE	9/10	(7.93)	(1,550)	(1,300)	(1,200)	(1,100)	(1,040)
15TU9M-316	316SS	9MF	9/16	0.359	15,200	13,680	12,616	11,552	10,944
15TU9M-304	304SS	SIVIE	9/10	(9.12)	(1,050)	(940)	(870)	(790)	(750)
21TU12M-316	316SS	1014	2/4	0.438 (11.13)	22,500 (1,550)	18,900 (1,300)	17,430 (1,200)	15,960 (1,100)	15,120 (1,040)
15TU12M-316	316SS	12M	3/4	0.516 (13.11)	15,200 (1,050)	13,680 (940)	12,616 (870)	11,552 (790)	10,944 (750)
21TU16M-316	316SS	16ME	1	0.562 (14.27)	22,500 (1,550)	18,900 (1,300)	17,430 (1,200)	15,960 (1,100)	15,120 (1,040)
15TU16M-316	316SS	16MF	1	0.688 (17.48)	15,200 (1,050)	13,680 (940)	12,616 (870)	11,552 (790)	10,944 (750)

All dimensions for reference only and are subject of change

All technical and dimensional information subject to change. All general Terms and Conditions of sale, including limitations of our liability, apply to all products and services sold.

High Pressure to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

Coned and Threaded Nipples

» Pressures to 22,500 psi (1,550 bar)

Coned and threaded nipples

Maximator offers a line of coned and threaded medium pressure tube nipples in a variety of lengths for all standard tube sizes. The coned and threaded medium pressure tube nipples are available in 316 stainless steel.

They are also available in the 15,200 psi (1,050 bar) or 22,500 psi 1,550 bar) versions for the 9/16", 3/4" and 1" OD tube sizes. See chart below for ordering information.

Special length coned and threaded nipples are available upon request. Consult Maximator for availability and price



		Catalog Numb	oers are 316 Stainl	ess Steel materia			Fits Con-	Tube Size in. (mm)		Working Pressure
2.75" (69.85) Length	3" (76.2) Length	4" (101.6) Length	6" (152.4) Length	8" (203.2) Length	10" (254) Length	12" (304.8) Length	nection Type	0.D.	I.D.	at 100°F psi (bar)
21N4M-2.75-316	21N4M-3-316	21N4M-4-316	21N4M-6-316	21N4M-8-316	21N4M-10-316	21N4M-12-316	4MF	1/4	0.109 (2.77)	22,500 (1,550)
	21N6M-3-316	21N6M-4-316	21N6M-6-316	21N6M-8-316	21N6M-10-316	21N6M-12-316	6MF	3/8	0.203 (5.17)	22,500 (1,550)
		21N9M-4-316	21N9M-6-316	21N9M-8-316	21N9M-10-316	21N9M-12-316	9MF	9/16	0.312 (7.93)	22,500 (1,550)
		15N9M-4-316	15N9M-6-316	15N9M-8-316	15N9M-10-316	15N9M-12-316	9MF	9/16	0.359 (9.12)	15,200 (1,050)
			21N12M-6-316	21N12M-8-316	21N12M-10-316	21N12M-12-316	12MF	3/4	0.438 (11.13)	22,500 (1,550)
			15N12M-6-316	15N12M-8-316	15N12M-10-316	15N12M-12-316	12MF	3/4	0.516 (13.11)	15,200 (1,050)
			21N16M-6-316	21N16M-8-316	21N16M-10-316	21N16M-12-316	16MF	1	0.562 (14.27)	22,500 (1,550)
			15N16M-6-316	15N16M-8-316	15N16M-10-316	15N16M-12-316	16MF	1	0.688 (17.48)	15,200 (1,050)

Standard nipples are not supplied with glands and collars, see Fittings on page 6 for these components. See adjacent Tubing page 16, for pressure/temperature rating chart.

All dimensions are for reference only and subject to change.